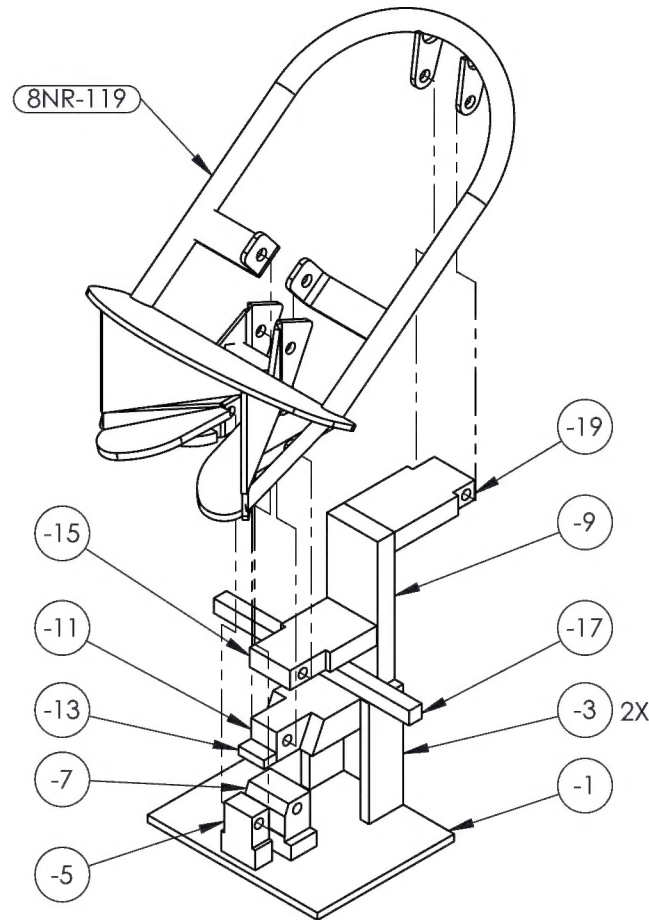


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	3/8 X 8-1/8 X 10-1/8	
			-3	2	UPRIGHT LEG	6061	1/2 X 2-1/8 X 6-1/4	
			-5	1	FRONT BLOCK	6061	1 X 2-1/8 X 2-3/4	
			-7	1	MID BLOCK	6061	1-5/8 X 2-3/4 X 3-1/4	
			-9	1	UPRIGHT MIDDLE	6061	1 X 3-1/8 X 9-1/8	
			-11	1	LOWER HORIZONTAL BLOCK	6061	1-1/2 X 3-1/8 X 5-3/8	
			-13	1	LOWER HORIZONTAL BLOCK TAB	6061	5/8 X 3/4 X 1-5/8	
			-15	1	MID HORIZONTAL BLOCK	6061	1 X 3-1/8 X 5	
			-17	1	SPACER BAR	6061	3/4 X 3/4 X 11-5/8	
			-19	1	UPPER HORIZONTAL BLOCK	6061	1 X 3-1/8 X 5-1/8	

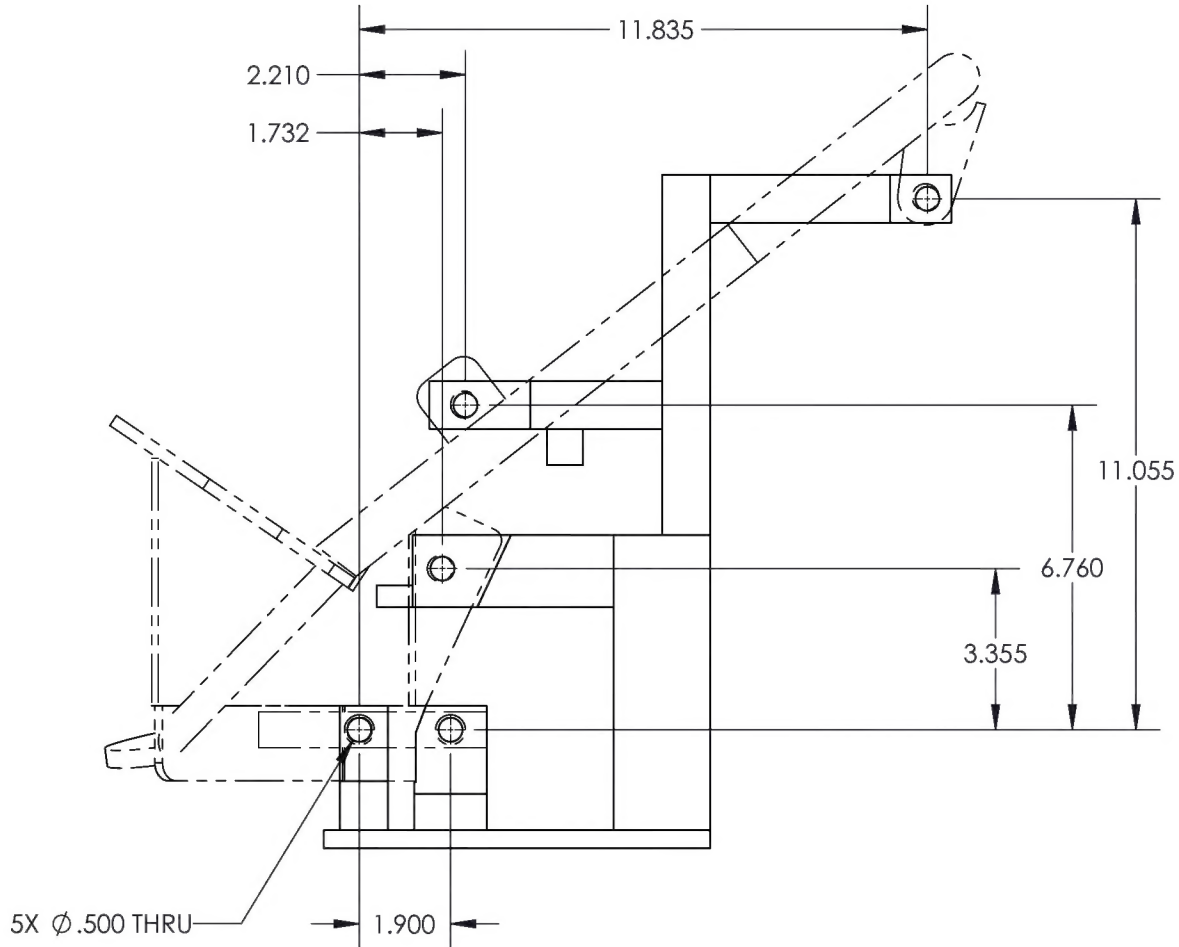
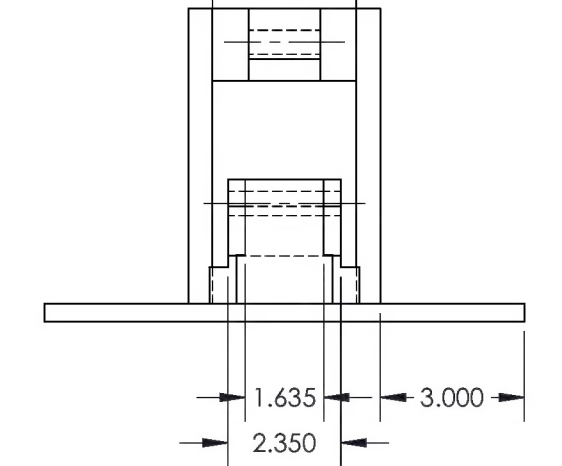
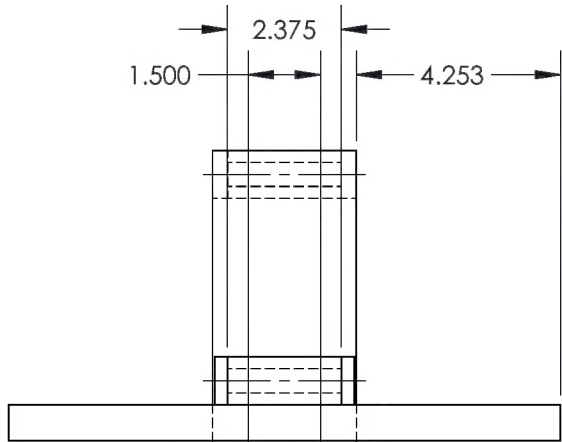
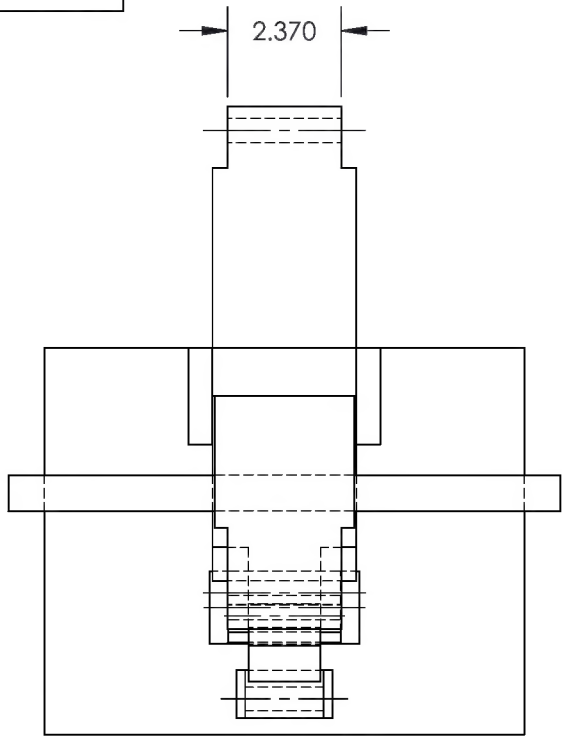
DART AEROSPACE	
TITLE 8NR WELD FIXTURE	
DWG NO. 8NR-F	REV
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:8	DATE 7/8/2014
SHEET 1 OF 2	

APPROVED
Not Approved for MFG

HEAT TREAT
FINISH
SPEC
USED ON MODEL

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



DART AEROSPACE	
TITLE 8NR WELD FIXTURE	
DWG NO. 8NR-F	REV
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	DATE 7/8/2014
SHEET 2 OF 2	